



**TECHNOTES**

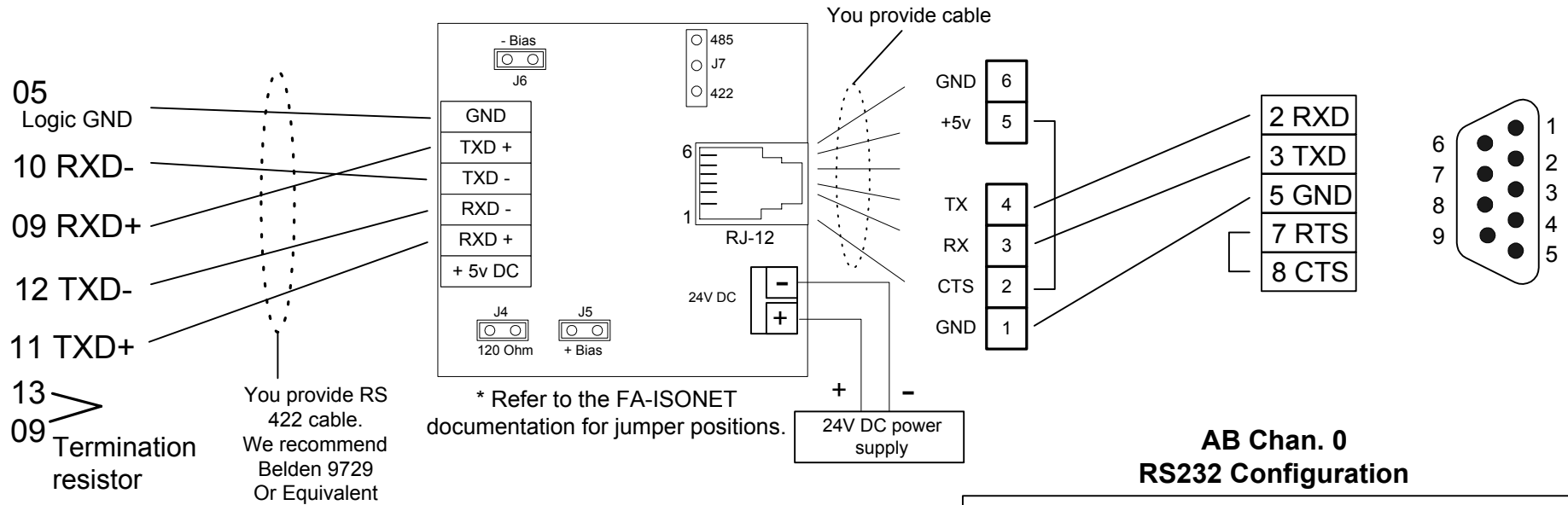
**Connecting EZ-Touch and EZ Text RS 422 to To Allen Bradley SLC 503/504 RS 232 Port.**

Product group: EZ-Touch EZ Text  
 Information Type: Communications  
 Last revised : 19 Feb, 2002

**Touch/Text Panel  
PLC Port**

**FA-ISONET**

**AB RS232  
Port**



**Note:** The Termination resistor is built in to the panel.

**Note:** The Baud rate and Parity must match between the Touch Panel and the PLC.  
 Depending on distance it may be necessary to increase the Timeout Time on the Touch Screen. This can be done in the software by selecting Setup/Select PLC/ View/Edit attributes.

**AB Chan. 0  
RS232 Configuration**

Driver	DF1 Full Duplex
Baud	9600,19200,38400 etc.
Parity	Even
Control Line	No Handshaking
Error Detection	BCC
Embedded Resp.	Enabled
ACK Time	50
NAK Retries	3
ENQ Retries	3

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