Connecting EZ-Touch and EZ Text RS 422 to To Allen Bradley SLC 503/504 RS 232 Port.

Product group: EZ-Touch EZ Text
Information Type: Communications
Last revised: 19 Feb, 2002

**Note:** The Termination resistor is built into the panel.

**Note:** The Baud rate and Parity must match between the Touch Panel and the PLC. Depending on distance it may be necessary to increase the Timeout Time on the Touch Screen. This can be done in the software by selecting Setup/Select PLC/View/Edit attributes.

The Termination resistor is built in to the panel.

You provide RS 422 cable.
We recommend Belden 9729 Or Equivalent

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