Touch Panel
RS 422 terminal

<table>
<thead>
<tr>
<th>FG</th>
<th>SG</th>
<th>RD-</th>
<th>RD+</th>
<th>SD-</th>
<th>SD+</th>
</tr>
</thead>
<tbody>
<tr>
<td>No Connection</td>
<td></td>
<td></td>
<td></td>
<td>You provide RS 422 cable. We recommend Belden 9729 Or Equivalent</td>
<td></td>
</tr>
</tbody>
</table>

* Refer to the FA-UNICON documentation for jumper positions.

Connected Device: PLC
Communication Rate: 9600
Parity: Even
Stop Bit: 1
Data Length: 8

Note: The Baud rate and Parity must match between the Touch Panel and the PLC.
Depending on distance it may be necessary to increase the Timeouts and Retries in the Touch Screen. They can be accessed by selecting the Detail tab when configuring the comm port on the touch panel.

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