







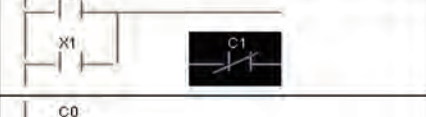









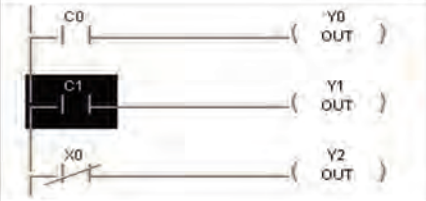
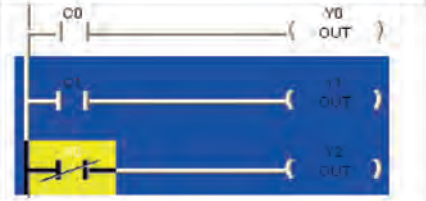
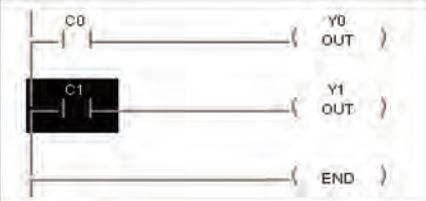



ICON	KEY	DESCRIPTION	RESULT	
	F1	Help	Brings up Help Menu	
	F2	Normally Open Contact		
	Shift + F2	Store Positive Differential		
	F3 or /	Normally Closed Contact		
	Shift + F3	Store Negative Differential		
	F4	Contact Browser		
	F5	Coil Browser		
	F7	Box Browser		
	F9	Element Browser		
	=	Equal to Comparative Contact		
	!	Not Equal to Comparative Contact		
	>	Greater Than or Equal to Comparative Contact		
	<	Less Than Comparative Contact		
ICON	KEY	DESCRIPTION	ACTION	
N/A	/	Toggle Instruction	BEFORE 	AFTER 
N/A	Enter	Inserts a Row above the current row of a rung		
N/A	Ctrl + Enter	Inserts a Row below the current row of a rung		
N/A	Insert	Inserts a Rung/Row/Column Before/After the current rung		
	Ctrl + E	Edit Mode		
	Ctrl + W	Wire to Output		

KEYS	DESCRIPTION	ACTION	
		BEFORE	AFTER
Ctrl + Up Arrow	Wire Up		
Ctrl + Down Arrow	Wire Down		
Ctrl + Shift + Up Arrow	Delete Wire Up		
Ctrl + Shift + Down Arrow	Delete Wire Down		
Ctrl + Left Arrow	Wire Left		
Ctrl + Right Arrow	Wire Right		
Ctrl + Shift + Left Arrow	Delete Wire Left		
Ctrl + Shift + Right Arrow	Delete Wire Right		
Shift + Up Arrow X 2	Select Up		
Shift + Down Arrow X 2	Select Down		
Ctrl + Shift + Home	Select to Beginning		
Ctrl + Shift + End	Select to End	