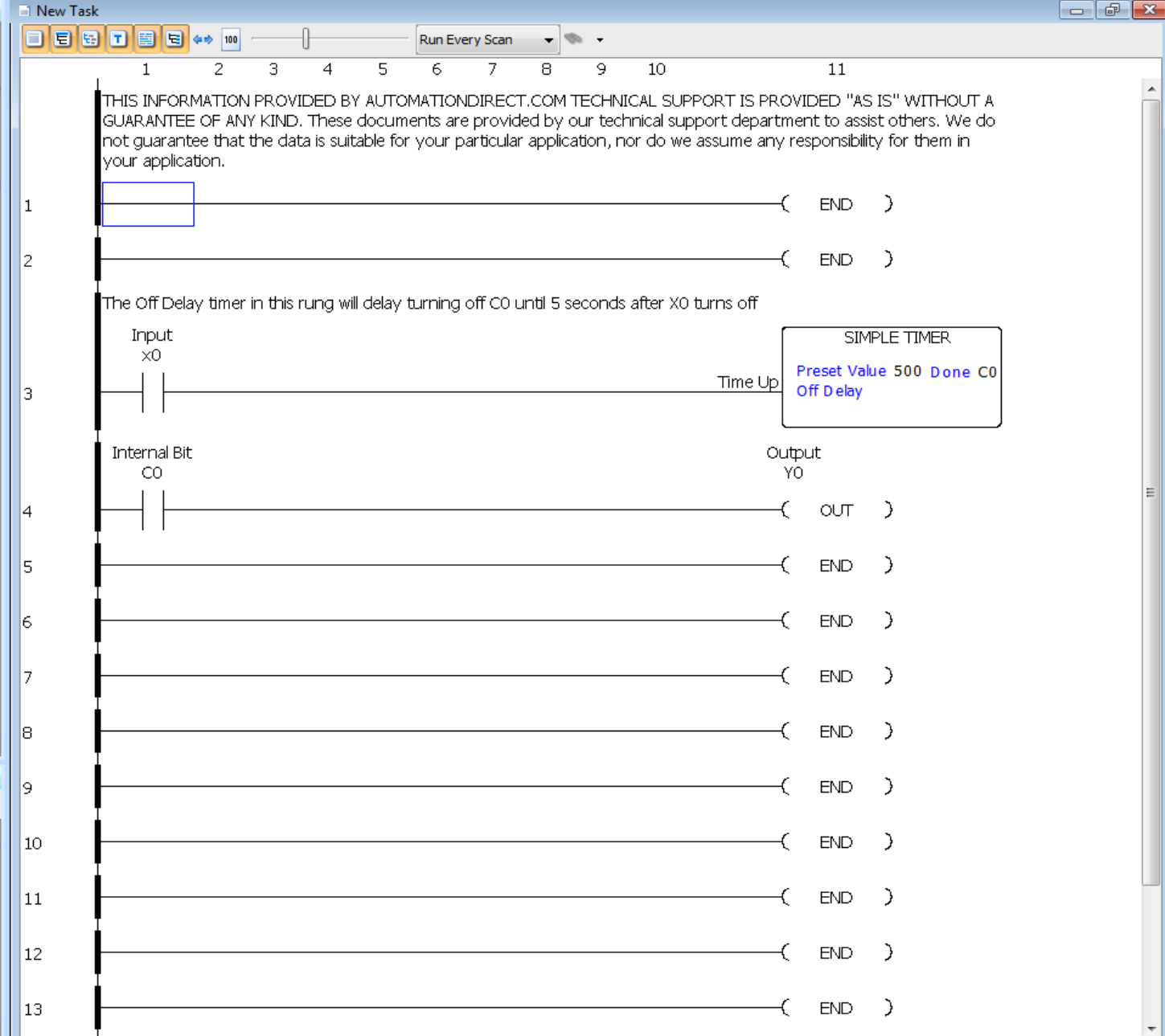


Application Tools

- Setup
 - Hardware Config
 - Security Accounts
 - Set PAC Time/Date
- Write Program
 - Tag Database
 - I/O Overview
 - Rung Comments
 - Tag Cross Referen
- Monitor & Debug
 - Data View
 - Data Logger
 - PID Tuning
 - HS Module Testing
 - Bit Histogram
 - Word Histogram
 - PAC Error History
 - PAC Event History
- Control PAC
 - Offline
 - Online
 - Choose PAC
 - Transfer to PAC
 - Run
 - Stop
 - Debug



Instructions

- Array StatusCS
- Copy Array
- Fill Array
- Shift/Rotate Array

Counters/Timers

- Simple Counter
- Counter
- Simple Timer
- Timer

Communications

- ASCII In
- ASCII Out
- Clear Serial Port Buffe
- Custom Protocol In
- Custom Protocol Out
- GS Drives Read
- GS Drives Write
- Modbus Read
- Modbus Write
- Network Read
- Network Write
- Send Email
- DataWorx Request

Data Handling

- Absolute Encoder
- Compare Values
- Copy Data
- FIFO/LIFO
- First Bit On/Off
- Inc/Dec
- Logical Bits
- Logical Words
- Lookup Table
- Pack Bits
- Shift/Rotate Bits
- Sign Magnitude
- UnPack Bits

Drum Sequencers

- Drum
- Sequencer