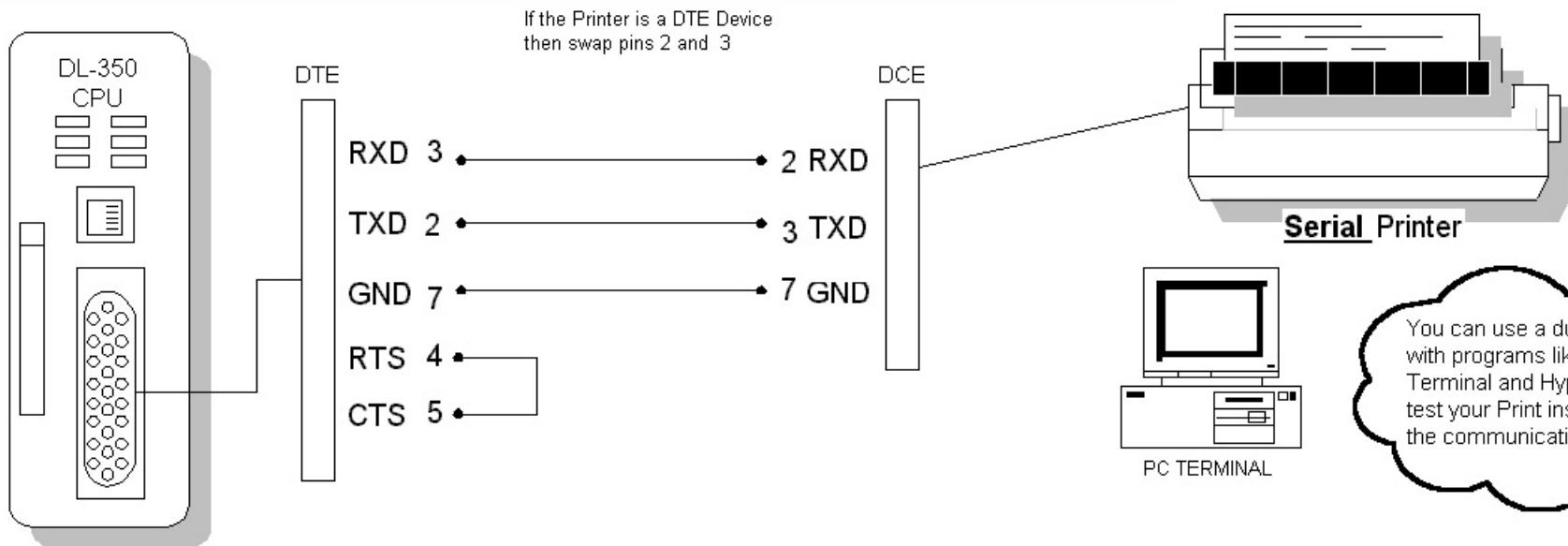




TECHNOTES

Using the D3-350 to Communicate to a printer/data terminal

Product group: 305 series
Information Type: Communications
Last revised : 10 Nov, 1999



You can use a dumb terminal with programs like Windows Terminal and Hyperterminal to test your Print instruction and the communication setup.

Port 2
25-pin D-shell connector
RS-232C / RS-422 communication port

Make sure that Port 2 has been configured in the 350 CPU, and that the settings match the port on the communication device being used.
(Baud rate, parity, data bits, etc.etc...)

Setup Communication Ports

Port: Port 2
Directsoft port setup screen

Protocol:
 K-Sequence
 DirectNET
 MODBUS
 Non-Sequence
 Remote I/O

Memory Address: TA0 Use for printing only

Data bits: 8
 Baud rate: 9600
 Stop bits: 1
 Parity: Odd

Port 2: 15 Pin

This field presently not being used.

NOTE: In the 305 series the 350 CPU is the only unit that supports the "PRINT" instruction .

Tech Support
250print.vsd